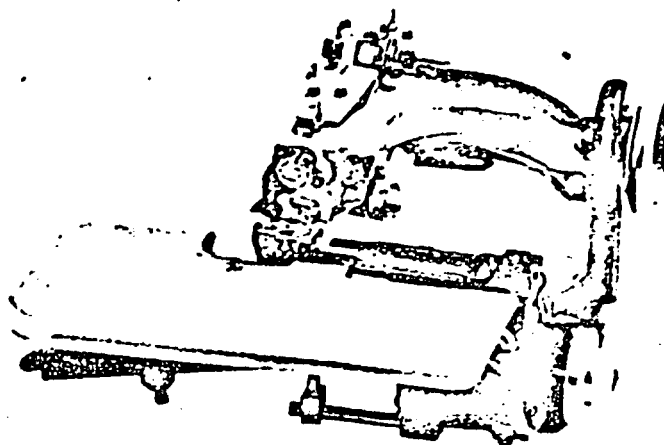


SINGER.
BLINDSTITCH
MACHINES

SINGER



PARTS LIST

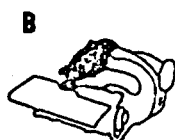
BLINDSTITCH MACHINE

MODEL 9 SS-1 9 SS-1B 9 SS-2

SECTIONS



**MAIN SHAFT
GEAR ASSEMBLY
SKIP CONTROL
AND CRANK**



**NEEDLE SHAFT
LOOPER ROD
NEEDLE ECCEN-
TRIC**



**FEED FRAME
REGULATING
DIAL**



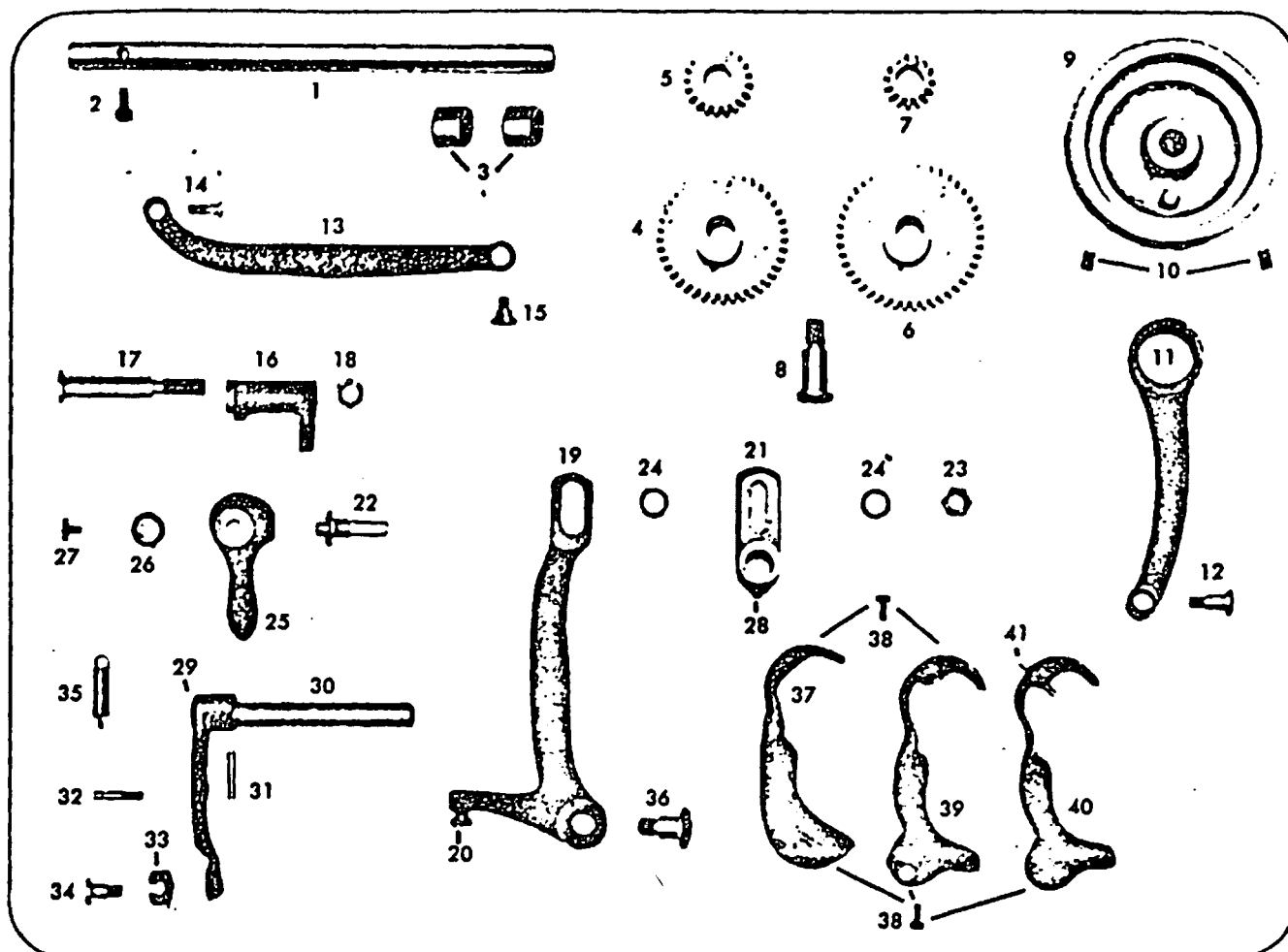
**SWING PLATE
KNEE LIFT**



**MACHINE
HEAD**

SINGER COMPANY OF CANADA LIMITED

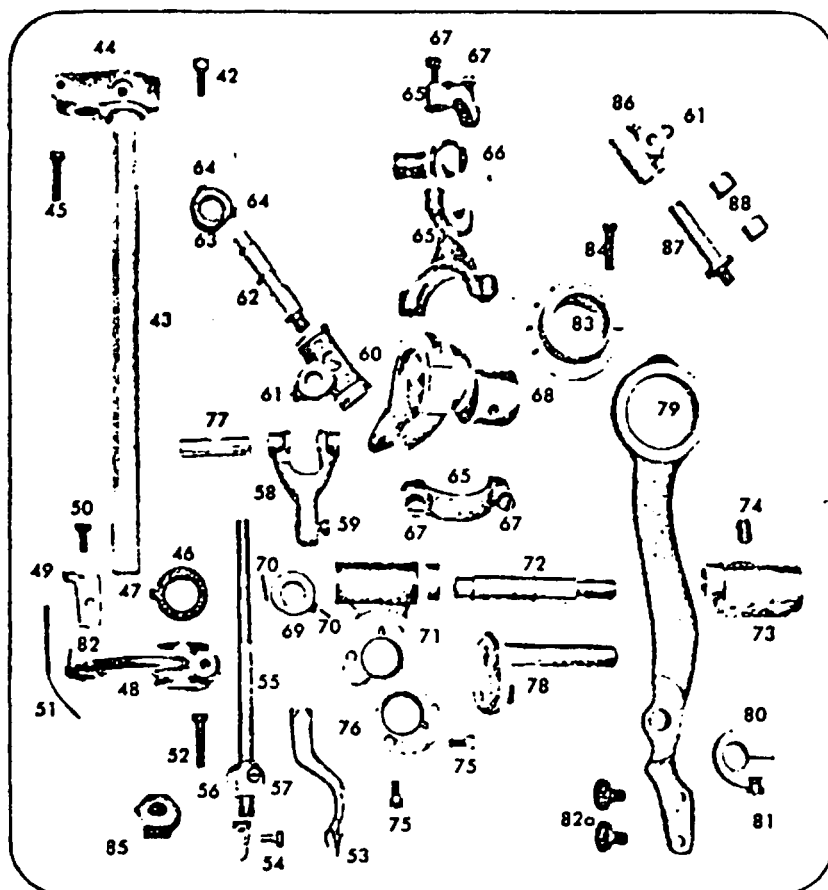
A MAIN SHAFT GEAR ASSEMBLY



Illustr. Ref. No.	Part No.	Description
	1	400029 Main Shaft
	2	402072 Main Shaft Screw
	3	402415 Main Shaft Needle Bearing (2) for Model 9SS-1B
	4	400157 Large Gear for Model 9SS-1
	5	400159 Small Gear for Model 9SS-1
	6	402076 Large Gear for Model 9SS-2
	7	401657 Small Gear for Model 9SS-2
	8	400158 Large Gear Stud
	9	400142 Hand Wheel
	10	400098 Hand Wheel Set Screw (2)
	11	400079 Hand Wheel Connection
	12	400080 Hand Wheel Connection Stud
	13	400673 Rib Shaft Connection Lever Ass'y Includes the following:
	14	400267 Rib Shaft Connection Lever
	15	400072 Rib Shaft Connection Lever Stud (Front)
	16	400078 Rib Shaft Connection Lever Stud (Rear)
	17	400674 Rib Rocker assembly includes the following:
	18	400106 Rib Rocker (only)
	19	400107 Rib Rocker Stud
	20	400108 Rib Rocker Stud Nut

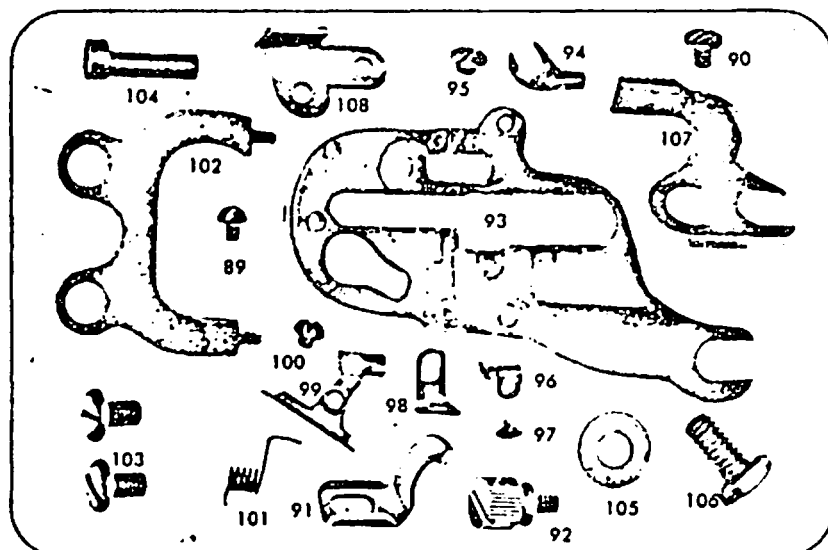
Illustr. Ref. No.	Part No.	Description
	21	401831 Long Lever Assembly includes the following:
	22	400177 Long Lever (Only)
	23	400179 Long Lever Adjusting Screw
	24	400170 Short Lever
	25	400171 Short Lever Stud
	26	400108 Short Lever Stud Nut
	27	400369 Short Lever Stud Washer (2)
	28	400173 Skip Control Lever
	29	400174 Skip Control Lever Washer
	30	400175 Skip Control Lever Screw
	31	400099 Short Lever Screw
	32	402357 Cam Lever Assembly includes the following:
	33	400162 Cam Lever (Only)
	34	400163 Cam Lever Shaft
	35	400367 Cam Lever Tapered Pin
	36	400168 Cam Lever Screw (for Spring 400166)
	37	400164 Cam Lever Shaft Roller
	38	400165 Cam Lever Shaft Roller Stud
	39	400166 Cam Lever Spring (Not included in Ass'y)
	40	400178 Long Lever Stud
	41	402176 Gear Cover for Model 9SS-2
	42	400040 Gear Cover Screw
	43	400160 Gear Cover for Model 9SS-1
	44	400160b Gear Cover for Model 9SS-1B
	45	400367 Gear Cover Tapered Pin for 9SS-1B

B¹ NEEDLE SHAFT, LOOPER ROD, NEEDLE ECCENTRIC ASSEMBLY



Illustrn. Ref. No.	Part No.	Description
42	402072	Needle Shaft Crank Locking Screw
43	400030	Needle Shaft
44	400037	Needle Shaft Crank
45	400094	Needle Shaft Crank Clamping Screw
46	400084	Needle Shaft Collar 7. 16"
47	400100	Needle Shaft Collar Set Screw
48	400038	Needle Lever
49	400039	Needle Lever Clamp
50	400040	Needle Lever Clamp Screw
51	400707	Needle (Size 2 1/2)
52	400094	Needle Lever Clamping Screw
53	401073	Looper (Solid)
54	400042	Looper Screw
55	400043	Looper Rod
56	400044	Looper Rod Ball
57	400045	Looper Rod Ball Set Screw
58	400051	Looper Fork
59	400040	Looper Fork Clamping Screw
60	400055	Looper Driving Stud Sleeve
61	400099	Looper Driving Stud Sleeve Set Screw
62	400053	Looper Driving Stud
63	400054	Looper Driving Stud Collar
64	400100	Looper Driving Stud Collar Set Screw (2)
65	400035	Needle Stitch Shaft Connection
66	400036	Needle Stitch Shaft Connection Ball Stud
67	400094	Needle Stitch Shaft Connection Fastening Screw (4)
68	400031	Needle Stitch Eccentric (Regular)
69	400054	Looper Rod Carrier Stud Collar
70	400100	Looper Rod Carrier Stud Collar Set Screw (2)
71	400046	Looper Rod Carrier
72	400048	Looper Rod Carrier Stud
73	400050	Looper Adjusting Block
74	400098	Looper Adjusting Block Set Screw
75	400095	Looper Rod Carrier Cap Clamping Screw (2)
76	400047	Looper Rod Carrier Cap
77	400052	Looper Rod Fork Pin
78	400026	Feed Rocker
79	400025	Feed Lever
80	400027	Feed Rocker Clamp
81	400094	Feed Rocker Clamp Set Screw
82	402098	Needle Lever Clamp Pin
82a	400097	Feed Dog Fastening Screw (2)
83	400034	Needle Eccentric Ring
84	400094	Needle Eccentric Ring Clamping Screw
85	402341	Looper Rod Lock Nut
86	400323	Looper Driving Stud Sleeve (For Bearing M.C)
87	400266	Looper Driving Stud (For Bearing M.C)
88	402077	Looper Driving Stud Sleeve Bearing (2)

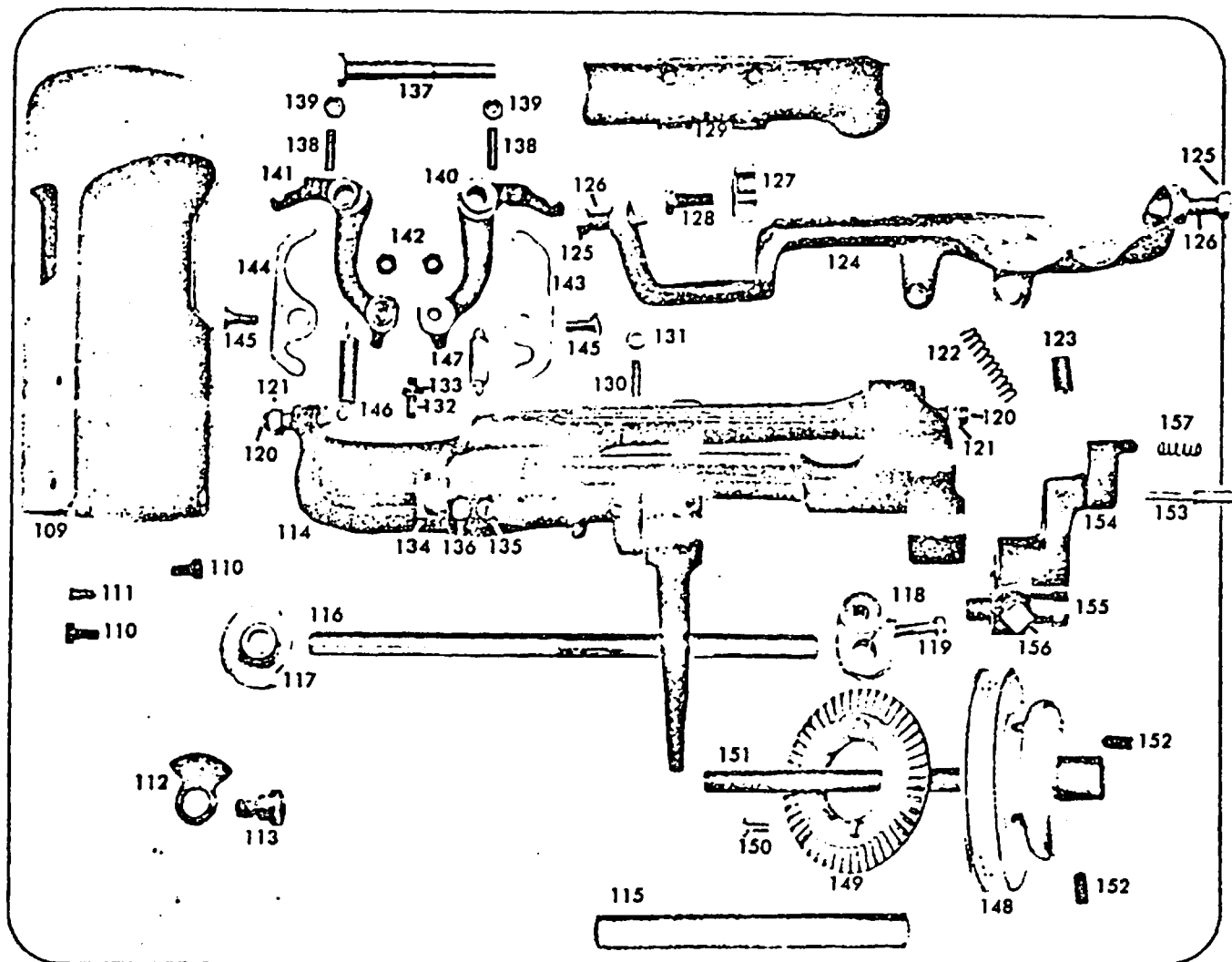
B² PRESSER FOOT COMPLETE



105	402068	Presser Foot Clamp Screw Washer
106	400103	Presser Foot Clamp Screw
107	400028	Feed Dog Coarse
	400143	Feed Dog — Fine
108	401306	Presser Foot Cloth Guide Bracket
	401186	Presser Foot Complete 3 16" Opening
	401738	Presser Foot Complete 1/4" Opening
	401296	Presser Foot Complete w. New Style Gauge
	401305	Presser Foot Cloth Guide Comp.

Illustrn. Ref. No.	Part No.	Description
89	401301	Presser Foot Cloth Guide Holding Screw
90	401302	Presser Foot Cloth Guide (Right) Holding Screw
91	401303	Presser Foot Adj. Cloth Guide
92	401304	Presser Foot Adj. Cloth Guide Knurled Screw
93	402141	Presser Foot Plate 1/4" Opening
	402157	Presser Foot Plate 3 16" Opening
94	400081	Presser Foot Needle Guide
95	400082	Presser Foot Needle Guide Screw
96	401184	Presser Foot Metal Pin
97	401185	Presser Foot Metal Pin Screw
	400145	Presser Foot Shoe Complete 3/16" Wide
	400668	Presser Foot Shoe Complete 1/4" Wide
98	401200	Presser Foot Shoe Guide
99	402310	Presser Foot Shoe (Only) 3/16" Wide
	402186	Presser Foot Shoe (Only) 1/4" Wide
100	401201	Presser Foot Shoe Guide Screw
101	400065	Presser Foot Shoe Spring
102	400060	Presser Foot Brace
103	400096	Presser Foot Mounting Screw (2)
104	400066	Presser Foot Adjusting Eccentric Pin

C FEED FRAME AND REGULATING DIAL ASSEMBLY



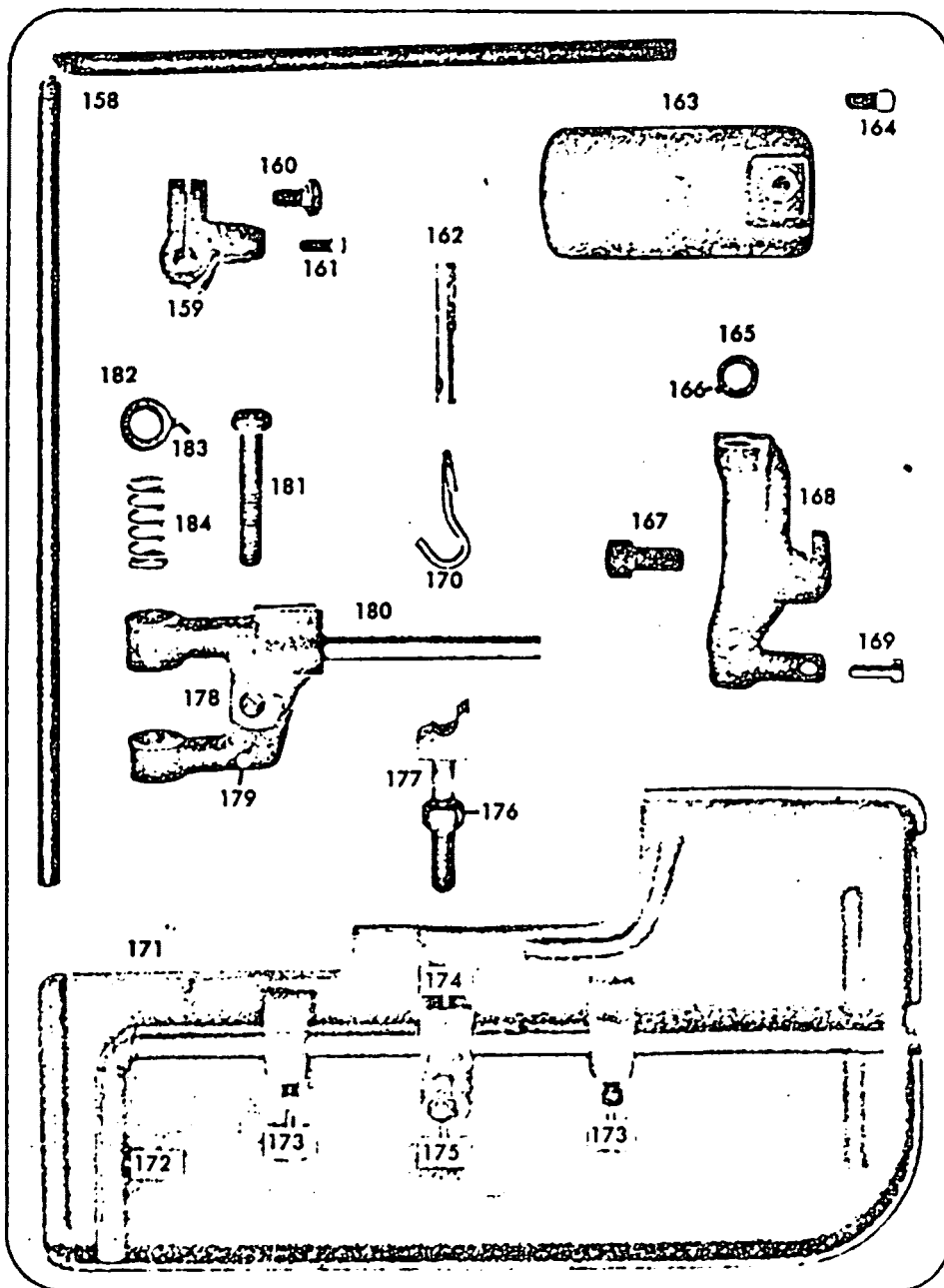
Illustr. Part
Ref. No. No. Description

109	400206	Aluminum Sleeve (Long)
110	400040	Aluminum Sleeve Mounting Screw (2)
111	400197	Aluminum Sleeve Positioning Screw
112	400009	Feed Frame Regulating Stop
113	400010	Feed Frame Regulating Stop Stud
114	400303	Feed Frame
115	400002	Feed Frame Hinge Pin
116	400069	Rib Shaft
117	400336	Rib (Skip)
118	400071	Rib Shaft Crank
119	400094	Rib Shaft Crank Fastening Screw
120	400075	Rib Shaft Center Screw (2)
121	400312	Rib Shaft Center Screw Nut (2)
122	400149	Rib Shaft Cradle Spring
123	400334	Rib Shaft Cradle Positioning Screw
124	400333	Rib Shaft Cradle Styles No. 2
125	400312	Rib Shaft Cradle Center Screw Nut (2)
126	400075	Rib Shaft Cradle Center Screw (2)
127	402084	Rib Shaft Support
128	400074	Rib Shaft Support Screw
129	400070	Rib Shaft Cover Complete
130	400020	Rib Shaft Cradle Screw
131	400021	Rib Shaft Cradle Screw Nut

Illustr. Part
Ref. No. No. Description

132	400020	Platen Bracket Limit Screw
133	400021	Platen Bracket Limit Screw Nut
134	402073	Feed Bracket Stud Bushing
135	400100	Feed Bracket Stud Bushing Set Screw—Short
136	400099	Feed Bracket Stud Bushing Set Screw—Long
137	400022	Feed Bracket Stud
138	400020	Feed Bracket Limit Screw (2)
139	400021	Feed Bracket Limit Screw Nut (2)
140	400017	Feed Platen Bracket Right
141	400018	Feed Platen Bracket Left
142	400021	Feed Platen Screw Nut (2)
143	400015	Feed Platen Right
144	400016	Feed Platen Left
145	400101	Feed Platen Screw (2)
146	400166	Feed Platen Spring Right
147	400019	Feed Platen Spring Left
148	400195	Regulating Dial
149	400196	Regulating Dial Ratchet
150	400197	Regulating Dial Regulating Screw
151	400205	Regulating Dial Regulating Screw
152	400204	Regulating Dial Set Screw (2)
153	400202	Regulating Dial Plunger
154	400200	Regulating Dial Indicating Arrow Bracket
155	400203	Regulating Dial Indicating Arrow Bracket Screw
156	402055	Regulating Dial Indicating Bracket Set Screw
157	400201	Regulating Dial Plunger Spring

SWING PLATE AND KNEE LIFT ASSEMBLY



Illustr. Part
Ref. No. No. Description

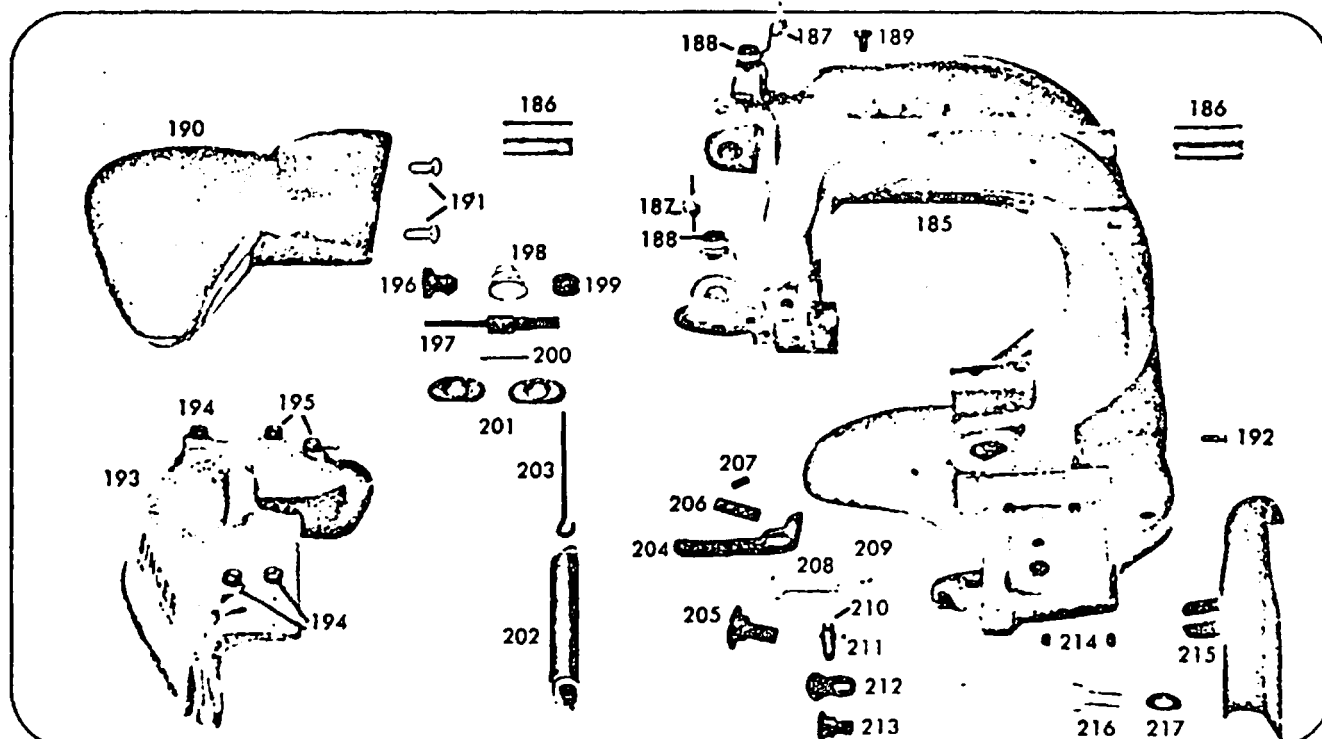
	400127	Knee Lift Lever complete includes the following:
158	400131	Knee Lift Rod
159	402353	Knee Lift Lever
160	402080	Knee Lift Lever Clamping Screw
161	402055	Knee Lift Lever Set Screw
162	402106	Knee Lift Pull Down Stem
163	400132	Knee Lift Pad
164	402079	Knee Lift Pad Set Screw
165	400415	Knee Lift Collar
166	400100	Knee Lift Collar Set Screw
167	402056	Knee Lift Main Bracket Screw
168	400128	Knee Lift Main Bracket
169	402053	Knee Lift Main Bracket Positioning Screw
170	400121	Knee Lift Pull Down Stem Hook

Illustr. Part
Ref. No. No. Description

	400180	Swing Plate Complete includes the following:
171	402465	Swing Plate (Only)
172	400187	Swing Plate Rod
173	400182	Swing Plate Clamp Screw (2)
174	400193	Swing Plate Stop Stud Bracket
175	400133	Swing Plate Stop Stud Bracket Screw
176	400192	Swing Plate Stop Stud Nut
177	400191	Swing Plate Stop Stud
178	400183	Swing Plate Main Bracket
179	400185	Swing Plate Main Bracket Pin
180	400184	Swing Plate Main Bracket Stud
181	400186	Swing Plate Main Bracket Screw
182	400084	Swing Plate Rod Collar
183	400100	Swing Plate Rod Collar Set Screw
184	400190	Swing Plate Rod Spring

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E MACHINE HEAD



Illustrn. Ref. No.	Part No.	Description
	185	402344 Main Frame Skip
	186	401663 Main Shaft Oilite Bushing (2)
	187	400083 Thread Guide (2)
	188	400096 Thread Guide Screw (2)
	189	402025 Main Frame Oil Fitting
	190	400155 Lower Cover
	191	402052 Lower Cover Mounting Screw (2)
	192	400167 Cam Lever Pin
	193	400156 Upper Cover
	194	402426 Upper Cover Oil Fitting (Long) (3)
	195	402025 Upper Cover Oil Fitting (Short) (2)
	196	400087 Upper Cover Fastening Thumb Nut
	197	400090 Tension Long Stud
	198	400091 Tension Spring
	199	400092 Tension Regulating Nut
	200	400093 Tension Pin

Illustrn. Ref. No.	Part No.	Description
	201	400088 Tension Disc (2)
	202	400139 Feed Frame Tension Spring (Short)
	203	400140 Feed Frame Tension Spring Hook
	204	400141 Feed Frame Tension Spring Hook Lever
	205	400005 Feed Frame Tension Spring Lever Stud
	206	400311 Feed Frame Tension Spring Lever Limit Screw
	207	400204 Feed Frame Tension Spring Lever Set Screw
	208	400014 Feed Frame Stop Screw
	209	402062 Feed Frame Stop Screw Nut
	210	400311 Feed Frame Safety Limit Screw
	211	400312 Feed Frame Safety Limit Screw Nut
	212	400009 Feed Frame Regulating Stop
	213	400010 Feed Frame Regulating Stop Stud
	214	400099 Feed Frame Hinge Pin Set Screw (2)
	215	400137 Belt Guard
	216	402064 Belt Guard Fastening Screw
	217	402068 Belt Guard Washer

ACCESSORIES

400118 Bolt

402060 Washer

Needles 400707 (or specify size)

402066 Wing Nut

40120 Cotton Stand Complete

St. J 22100 Instruction Booklet

402086 Cotton Bag

402044

402354

402058

SINGER

BLIND STITCH MACHINES

Part Catalogue St. J. 22033